

DAVID
DAVID

Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

G719PC
Job Sheet 176406



Part No: G719PC

Job Qty: 12 ea

Part Name: Thimble



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 4/23/18

Job Tracking No:

Due Date: 4/27/18

Created By: Logan David

Type: Stock

Description:

Note: P### REV.1 IPP REV:A 18.04.20 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	12 Ea	4/27/18	4/27/18	0.00	0.00	Start Up Large Fab-7		DK 18/04/23
110	Large Fab	12 pcs	4/27/18	4/27/18	0.00	3.00	Large Fab 3		DK 18/04/23
120	QC	12 pcs	4/27/18	4/27/18	0.00	0.00	QC9		FL
130	QC	12 pcs	4/27/18	4/27/18	0.00	0.00	QC5		FL
140	Powdercoat	12 pcs	4/27/18	4/27/18	0.00	3.00	Powdercoat12		DK 18/04/24
150	QC	12 pcs	4/27/18	4/27/18	0.00	0.00	QC3		11
160	Packaging	12 pcs	4/27/18	4/27/18	0.00	0.00	Packaging3		DA 18-89
170	QC21-SA	12 Ea	4/27/18	4/27/18	0.00	0.00	QC21		DA 18-89

Part Op 110 - 1- SAND BLAST PART 2- MANUFACTURE RETAINER AS PER DWG 3- WELD RETAINER AS PER DWG 4- GRIND WELD FLUSH**INSIDE OF RETAINER MUST BE SMOOTH***

140 - START TIME: 9:15 OVEN TEMPERATURE: 320° FINISH TIME: 9:45

M138839

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
7750K232	Standard-Wall Steel Pipe, 3/4 Pipe Size, 5' Long	.9996 ft (.0833 ea)	100-Start up Operation	5064032
7750K233	Standard-Wall Steel Pipe, 1 Pipe Size, 5' Long	.9996 ft (.0833 ea)	100-Start up Operation	5064033
G719PCP	TBD	12 pcs (1 ea)	100-Start up Operation	5029 547

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	7750K232	1	5	0
	7750K233	1	5	0
	G719PCP	12	100	0

Part Specifications

Specifications could not be found.

Plex 4/23/18 1:30 PM dart.logan.david

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AEROSPACE

Container No: S064078



Part: G719PC

Job No: 176406

Serial No/Batch: S064078

Revision: 1

Inspector:

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